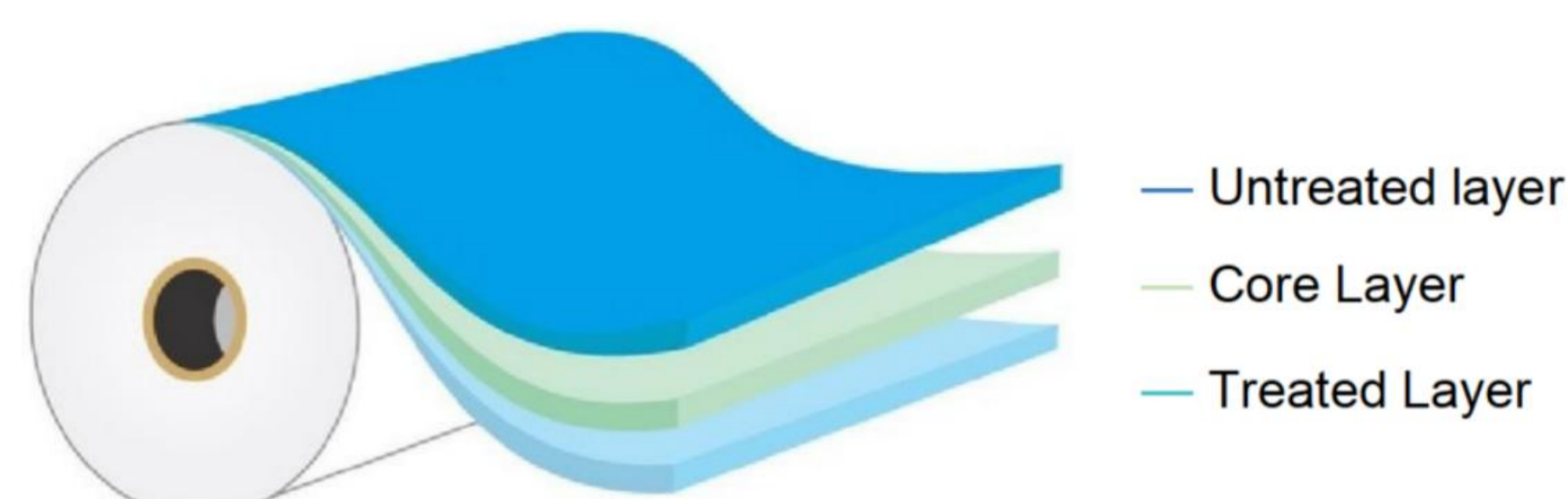


Aluminum Lamination Film

23MK 15 μ m

Technical Data

Structure



Description

Transparent metallizable film with low heat shrinkage, surface tension ≥ 40 dyn/cm; inner-side corona treated with heat-sealable corona side for optimized adhesion and sealing.

Application

After metallization, laminated with woven sacks, non-woven fabrics, or PE films; extensively used in grain packaging, non-woven shopping bags, and courier bags for enhanced durability and barrier performance.

Properties	Ref.	Units	ASTM #/ Test Method	23MK		
Physical Data						
Average Thickness		micron	D-374-C	10.5	12	15
		gauge		41	47	59
		mils		0.4	0.5	0.6
Thickness Variation		%(\pm)		5		
Density		g/cc		0.905		
Average Substance		g/m		9.5	10.9	13.6
Surface tension(min)		dynes/cm	D-2578	≥ 40		
Kinetic COF	UT-UT		D-1894	0.4-0.6		
Yield		m ² /Kg	D-4321	105.2	92.1	73.7
		in ² /lb	D-4321	73988	64739	51792
Optical Data						
Gloss(45)		gardner	D-2457	≥ 95		
Haze		%	D-1003	≤ 2.0		
Mechanical Data						
Tensile Strength	MD	kg/cm	D-882	130-170		
	TD			230-330		
Elongation at break	MD	%	D-882	150-180		
	TD			45-60		
Thermal Data						
Shrinkage (120°C/248F,5 min.)	MD	%	D-1204	3.0-4.0		
	TD			1.0-2.0		
Seal Initiation Temp	UT	°C/F	CTM	120-130		
SIT Variation(\pm)		°C/F	CTM	5		
Heat Seal Strength	UT	g/15mm	CTM	≥ 255		
HotTack Strength		g/15 mm	@125°C	330		
			@257°F			
Barrier Data						
MVTR(38°C,90%RH)		g/(m ² ·day)	F-1249	6.0-10		5.3-6.5
MVTR(10B,90%RH)		g/100i/day		0.39-0.65		0.34-0.42

The values given in the above table are typical performance data for reference only.
If you have special requirements for product performance indexes, please communicate with business manager.

FOROP Advanced Materials Co., Ltd.

Address: No.166 Fuju Road, Yinxi Street, Fuqing City, Fuzhou City, Fujian Province, China
Email: sales@sino-forop.com | <https://sales.forop.com>

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